

The **self-sufficient power supply and air conditioning module WEK4** is a combined power supply system and intended to install in technical rooms of containers.



It has two main functions:

- electric power supply (400/230V 50Hz a/c) to the electric consumer in the container.
- air conditioning the inside temperature of the container at varying outside temperatures to a degree safe for the built-in equipment. The difference between outside and inside temperature should not exceed 15K.

Power supply mode

The cabin supply by the **WEK4** is done via integrated interstage transformers, which are connected to an electrical mains.

Balance of performance

Technical data:

temperature absolute	difference rating	22.00 kW	
temperature	difference rating	22.00 kW	cab
sensitive			
compressor	power	approx. 16.50 kW	
re-circulating	g air fan	approx. 3 x 0.37 kW	
condenser fa	an	approx. 5.50 kW	elec
fresh air fan		approx. 0.37 kW	

cabin supply	12.5 kW
electric heating	(3 x 6 kW) 18.0 kW



Mains infeed case 1 (CEE 63A 5Ph)	Voltage	cooling mode	heating mode
power compressor	400V a/c	16.50 kW	0.00 kW
condenser fan	400V a/c	5.50 kW	0.00 kW
magnetic clutch	24V d/c	0.06 kW	0.00 kW
2 x circulating air fan transformer module	230V a/c	0.87 kW	0.87 kW
total		22.93 kW	0.87 kW

Mains infeed case 2 (CEE 32A 5Ph)	Voltage	cooling mode	heating mode
cabin supply interstage transformer 1	400V a/c	12.50 kW	12.50 kW
heating fresh air module	230V a/c	0.00 kW	6.00 kW
circulating air fan	24V d/c	0.24 kW	0.24 kW
fresh air/circulating air fan fresh air module	24V d/c	0.50 kW	0.50 kW
total		13.24 kW	19.24 kW

Mains infeed case 3 (CEE 32A 5Ph)	Voltage	cooling mode	heating mode
cabin supply interstage transformer 2	400V a/c	12.50 kW	12.50 kW
heating circulating air module 1	230V a/c	0.00 kW	6.00 kW
circulating air fan	24V d/c	0.24 kW	0.24 kW
total		12.74 kW	18.74 kW

Mains infeed case 4 (CEE 32A 5Ph)	Voltage	cooling mode	heating mode
cabin supply interstage transformer 3	400V a/c	12.50 kW	12.50 kW
heating circulating air module 2	230V a/c	0.00 kW	6.00 kW
circulating air fan	24V d/c	0.24 kW	0.24 kW
total		12.74 kW	18.74 kW

Performance

<u>Capacity</u>: The unit supplies these performance parameters at the stated ambient conditions:

AC power	22 kW		
	sensitive = absolute		
ambient temperature	-32℃ to +49℃		
sea level	< 3000m MSL		
air humidity	< 90%		

Heating period: The temperature variation when heated starting at -32 °C to + 5 °C is

approx. 1 hour (depending on volume of installation)

Cooling period: The temperature variation when cooled down starting at 49 °C when

 Δ t = 15K is approx. 1.5 hours (depending on volume of installation)



Technical description

The **WEK4** mainly consists of these components:

1. Air conditioning power module

Casing of the power module:

The air conditioning power module is covered by two Perspex plates. On the one hand it serves to guide the air through the power module and on the other hand to cover turning and hot parts.

2. Fresh air module

The fresh air module draws the air from inside the container, cools it down and, if necessary, adds fresh air (e.g. when persons are in the container).



3. Circulating air modules

The circulating air modules are installed in the container and connected to the power unit via rigid and flexible coolant hoses.



4. Interstage transformers

Three times three interstage transformers take over the power supply from the electrical mains to the **WEK4**. They also guarantee a safe electric separation for the cabin supply according to EN 60950.

The necessary electrical components for the use of the air conditioning, electric engines, fan and electric heating are protectively insulated, which makes direct supply from an external mains acceptable according to EN 60950. For the electrical consumer in the container a potential-free mains (TNS-network) is built up via an interstage transformer box with 6 kV test voltage.





A further module of the **WEK4** is the <u>compressor</u>, which provides cooling power of up to 22 kW for the compensation of the heat available/arising in the container. An electric heating of 6 kW is implemented in both the fresh air module and in every circulating air module.

Further modules of the **WEK4** are the <u>mains infeed cases</u> for the supply of power from an external mains.

Controls

The controls form the interface between the modules and sub-modules of the WEK4.

The controls consist of 4 sub-modules:

- The mains infeed cases with socket for an external mains and lightning and overvoltage protection are situated on the side of the container under the hinged lids. They contain the lead for the air conditioning power module and the distribution of the supply to the 3 interstage transformers.
- 2. The **AC controls** are situated inside the technical room in the control box on the wall.
- 3. The **engine controls** are also built in the AC controls.
- 4. The interstage transformers are situated in a separate casing under the unit and make sure the container is safely separated from the mains supply. Via a electronic monitoring system on the primary side the current back interfering on the supplying mains is kept to a minimum. Temperature contacts are integrated in the transformers. The contacts switch off the supply voltage in the controls of the AC module in case of over-temperature (overload).

The "operating, monitoring and control unit" BUS corresponds with the AC controls via a CAN Bus.

All unit-specific changes can be made on the BUS, and it shows errors and general operating modes.